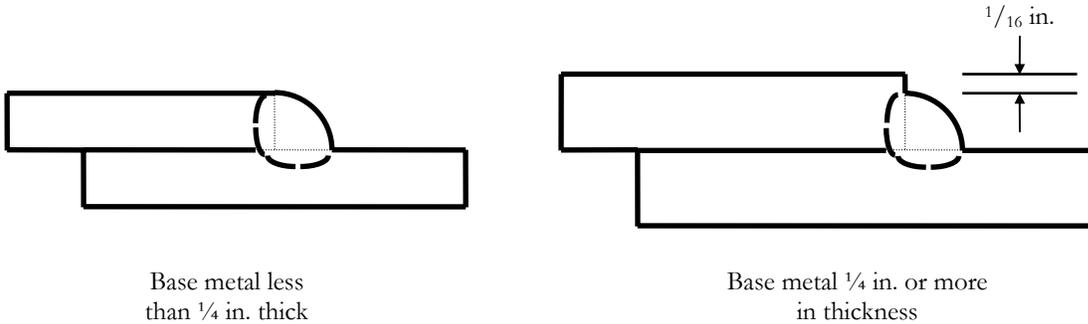


**NON-CODE**  
**MAXIMUM DETAILED SIZE**  
**OF FILLET WELD ALONG EDGES**



Base metal less  
than  $\frac{1}{4}$  in. thick

Base metal  $\frac{1}{4}$  in. or more  
in thickness

Notes:

1. On base material  $\frac{1}{4}$  in. or more in thickness, the weld shall be as detailed above, unless the weld is designated on the drawing to obtain full throat thickness.
2. On base material  $\frac{1}{4}$  in. or more in thickness, the distance between the edge of the base material and the toe of the weld, in as-welded conditions, may be less than  $\frac{1}{16}$  in. provided the weld size is clearly verifiable.