

# Welder Certification

**Welder Name:** \_\_\_\_\_ **Z No/Weld ID:** \_\_\_\_\_ **Craft:** \_\_\_\_\_  
**Employer:** \_\_\_\_\_  
**Test Date:** \_\_\_\_\_ **Old Welder Id.:** \_\_\_\_\_ **Qualification Test No.:** \_\_\_\_\_ **Rev.:** \_\_\_\_\_  
**WPS qualified for: 1.** \_\_\_\_\_ **2.** \_\_\_\_\_ **Certification Expiration:** \_\_\_\_\_

## Test Conditions and Qualification Limits

Welding Variables	Test Values	Range Qualified
<b>Welding/Brazing Process(es)</b>		
Type (ie Manual, Semi-auto) used		
Backing ( none, metal, weld metal,)		
<b>Plate</b> <b>Pipe (enter pipe/tube dia.)</b>	inches	
<b>Base Material Description (information only)</b>		
<b>Base Mat. P or S Number to P or S Number</b>		
<b>Joint Type (ie groove, fillet)</b>		
<b>Filler Metal Classification</b>		
<b>Filler Metal F Numbers</b>	and	
<b>Consumable Insert (GTAW and PAW)</b>		
<b>Deposited Thickness and Qualified Ranges</b>		ASME:      to AWS:      to Unlimited
<b>Position Qualified</b>		
<b>Vertical Progression (uphill or downhill)</b>		
<b>Type Fuel Gas and Flame</b>		
<b>Shielding Gas:</b>		
<b>Arc Transfer Method:</b>		
<b>Arc Current (type/polarity)</b>		

## Test Results and

Test	Results	Lab-test #:
Visual Inspection:		

Tests were conducted or accepted by Los Alamos National Laboratory at Los Alamos, NM.  
 We certify that the statements herein are correct and that the test was conducted in accordance with requirements of: ASME Sect. \_\_\_\_\_ and/or AWS \_\_\_\_\_  
**Tested Conducted By:** \_\_\_\_\_  
**Authorized by:** \_\_\_\_\_

**Signature:** \_\_\_\_\_ Provided on request by WPA or designee **Date:** \_\_\_\_\_