Los Alamos
EST. 1943

Weld Inspection Report

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PROJECT:						LOCATION: TA- B								Rm			DATE:		
CODE OR SPECIFICATION:						Е МА	TERI	AL:		HEAT#:						FILLER:			
COST CENTER: PROGRAM CODE:				DE:	COST ACCT.:					WORK PKG.: WOR						RDER:	FCR #:		_
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WELDING PROCEDURE:	-				WFI	DER('s)·							<u> </u>					_
WELDING PROCEDURE.																			_
WELD ID. & LOCATION	/4	10000	# J.	SX / CON	INCO FEE	POPE E E CHETALT	NO. NOSA. 1.150. 18118	UND THEOLE	# 150 W	WEI GOOG	ARC SEINFOR	WEI THES CENENT	MILL SOFT TO STATE OF THE PARTY	RED NSPECTIE	FINA WELD ON	Wei Deres messerinon	No.	EMARKS	
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Additional Notes/Comments:		<u> </u>	Disc	ontin	uity S	Severi	ty Le	vel 0	- 4 (0	= non	l ie, 1=	trace	e, 2= r	ninor	, 3= n	I narginal, 4=rejec	table)		
										-						INSPECT	COR SIGNATURE	- AWS #	/I
										-							DATE:		

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Welding Inspection Report Form Instructions

The purpose of this form is to provide an acceptable format for recording welding, brazing, and joining inspection done at LANL.

The LANL Approved Welding Inspector is responsible to complete and sign this form or one containing the information specified in ESM, Chapter 13-Welding, Volume 1, General Welding Standard (GWS) 1-02 Para. 5.6.A & B.

The following Data should be recorded in the spaces provided.

Project: Enter the Identification # or other description of the project that will provide a document trail to the welds inspected

Location: TA: Bld: Room: Use TA/Bld/Room where possible; the goal is to be able to return to and identify welds that were inspected.

Date: Date the welds were inspected

Code or specification Code or specification(including category or service) that defines the acceptance criteria used to perform this inspection

Base Material Record the specification grade or type of base metal welded (may be more than one)

Filler Material Record the AWS Class of filler material used for these welds (may be more than one)

Cost Information Required only when needed by the inspector

Cost Center Required only when needed by the inspector

Program Code Required only when needed by the inspector

Cost Account Required only when needed by the inspector

Work Package Required only when needed by the inspector

Work Order Required only when needed by the inspector

Field Change Request (FCR) If these welds are result of or included in a field change request it must be identified

Weld Id. & Location Each weld should have a unique id. And the location must be descriptive enough to repeat the inspection

Accept/Reject Each weld must be determined and recorded as acceptable or rejectable

Attributes & Severity Mark each attribute inspected with a number from 0 to 4 (0= none, 1= trace, 2= minor, 3= marginal, 4=rejectable)

Remarks A place to record any other information needed

Inspectors Signature Each Inspection report must be signed by the person who performed the inspection

Date Each report must be dated when the Inspector signs the inspection report.